Maintenance Safe Practices

Safe Workplace Conditions

- Welding area ventilation hood must be working properly during welding operations.
- Grinding wheels must be equipped with properly adjusted safety shields and tool rests.

Safe Work Practices

- Machines must be turned off and locked out during maintenance, unless specifically approved and as directed by the maintenance supervisor.
- Only qualified employees designated by the maintenance supervisor are permitted to work on energized circuits.
- Welding must be done under the ventilation hood.
- Parts being welded must be clean and dry.
- Employees must not climb to heights where falls are possible without use of approved ladders and safety belts.
- Employees must exercise care in lifting, torquing and similar strenuous work consistent with training (back injury prevention training is required for maintenance employees).

Personal Protective Equipment

- Employees must wear chemical protective gloves when degreasing parts.
- Employees must wear proper welding hoods and erect protective shields during welding.